

Graphene assisted III-V epitaxy towards substrate recycling (Poster)

Naomie Messudom (1), Carlos Macias (2), Antonella Cavanna (1), Ali Madouri (1), Laurent Travers (1), Jean-Christophe Harmand (1,3), Amaury Delamarre (1,2,3)

- (1) Centre de Nanosciences et Nanotechnologies (C2N)
- (2) Institut PhotoVoltaire de France (IPVF)
- (3) Centre Nationale de la Recherche Scientifique (CNRS)

Nowadays, solar cells based on III-V materials are the most efficient but also the most expensive because the growth of III-V materials needs to be done epitaxially on expensive monocrystalline wafer (like Ge or GaAs substrate). The cost of the monocrystalline substrate can go up to 80% of the solar cell production cost¹. In order to reduce this share, we explore here a new strategy to recycle these costly substrates using a graphene interlayer before the growth of III-V material as described on **Figure 1**. Due to weak Van Der Waals bonds at the graphene layer plane, it is possible to transfer the epitaxially grown III-V material on the host substrate for the following solar cell process.

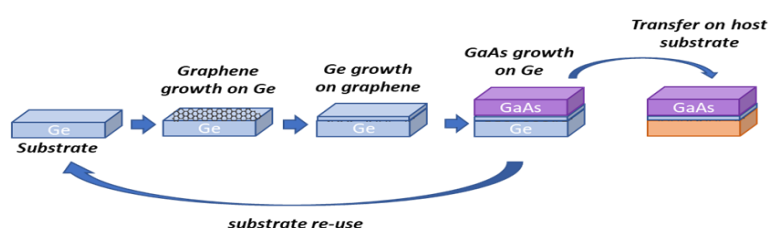


Figure 1: Recycling process of Ge substrate

Firstly, in this work, the growth of GaAs on germanium (Ge) by molecular beam epitaxy was studied. It was found that the use of mis-cut Ge is not a sufficient condition to suppress antiphase domains (APDs)². Growth conditions also play a critical role. The use of migration enhanced epitaxy at low temperature is a key step to avoid atoms diffusion (Ge, As) and obtain smooth surface³. After optimizing the growth parameters, atomic force microscopy reveals a smooth surface with an average roughness of 0.7 nm without APDs.

Previous studies in the lab have been shown that during the III-V growth on graphene layer, there is no interaction through the graphene layer to provide single crystals while the growth of III-V from seeds exposed through graphene holes provides a well-defined epitaxial crystal⁴. The second part of this presentation will be devoted to the growth of graphene with holes on Germanium. The growth of graphene on Ge(100)-6° formed hills and valley facets along $[\bar{1}10]$ ⁵. The growth conditions were studied in order to establish a relationship between graphene coverage and growth time.

References

1. Smith, B. *et al.* *Photovoltaic (PV) Module Technologies: 2020 Benchmark Costs and Technology Evolution Framework Results*. NREL/TP-7A40-78173, 1829459, MainId:32082 <https://www.osti.gov/servlets/purl/1829459/> (2021) doi:10.2172/1829459.
2. Ringel, S. A., Sieg, R. M., Ting, S. M. & Fitzgerald, E. A. Anti-phase domain-free GaAs on Ge substrates grown by molecular beam epitaxy for space solar cell applications. in *Conference Record of the Twenty Sixth IEEE Photovoltaic Specialists Conference - 1997* 793–798 (IEEE, 1997). doi:10.1109/PVSC.1997.654208.
3. Tanoto, H. *et al.* Growth of GaAs on vicinal Ge surface using low-temperature migration-enhanced epitaxy. *J. Vac. Sci. Technol. B* **24**, 152 (2006).
4. Carlos Macías *et al.*, "Graphene assisted III-V layer epitaxy for transferable solar cells," Proc. SPIE 12416, Physics, Simulation, and Photonic Engineering of Photovoltaic Devices XII, 1241606 (10 March 2023); <https://doi.org/10.1117/12.2651667>
5. Jacobberger, R. M. *et al.* Effect of Germanium Surface Orientation on Graphene Chemical Vapor Deposition and Graphene-Induced Germanium Nanofaceting. *Chem. Mater.* **34**, 6769–6778 (2022).